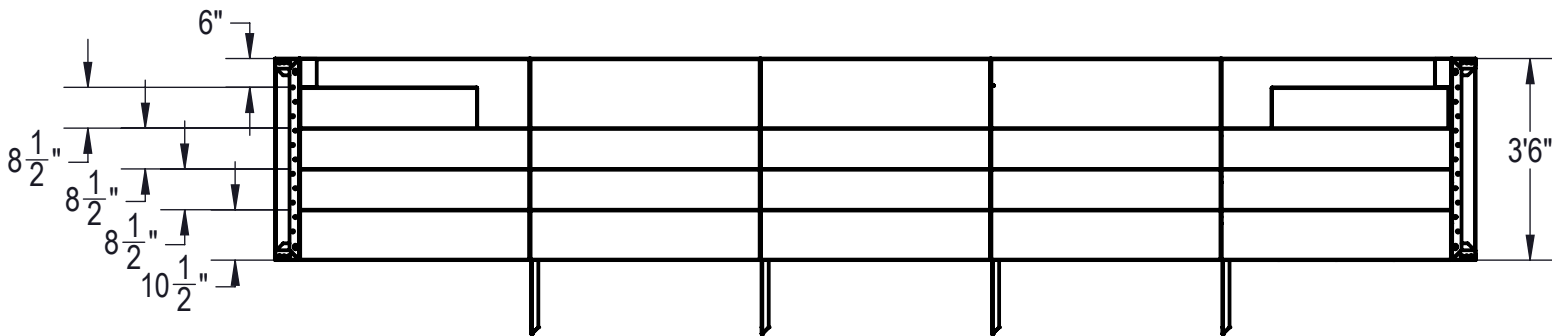
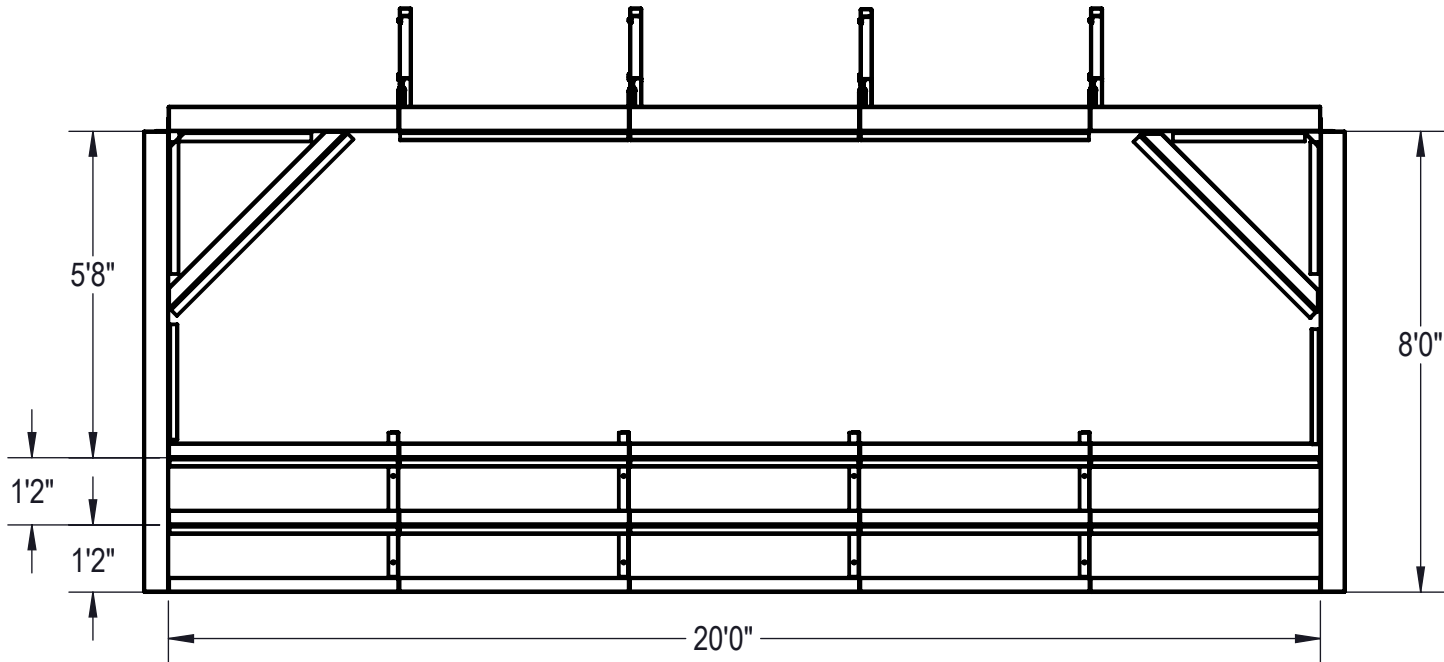
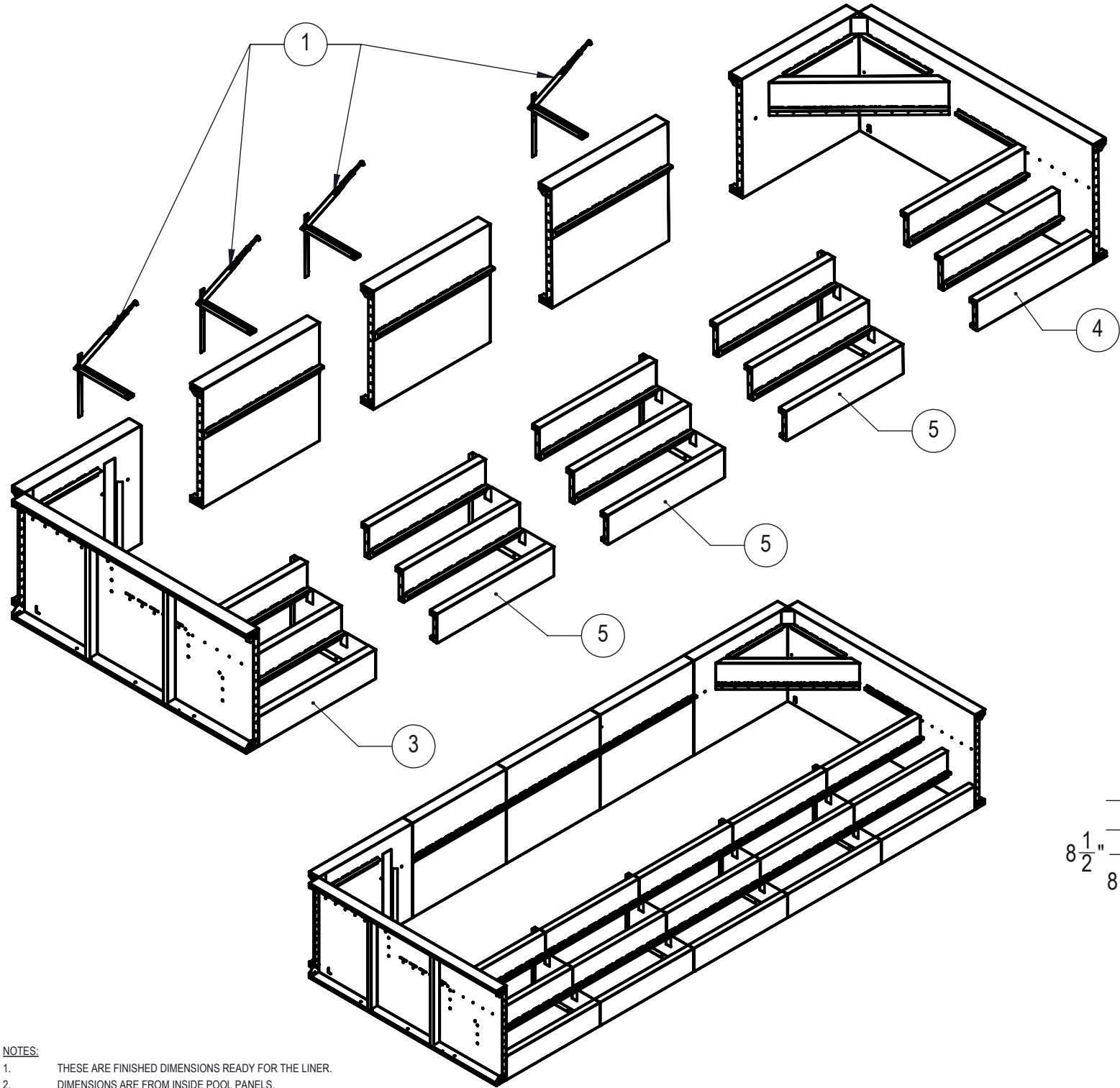


REVISION HISTORY				
REV.	DESCRIPTION	DATE	ECO	BY
A	RELEASED FOR PRODUCTION	1/8/2021		adold



NOTES:

- THESE ARE FINISHED DIMENSIONS READY FOR THE LINER.
- DIMENSIONS ARE FROM INSIDE POOL PANELS.
- ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT ANSI/APSP/ICC REGULATIONS
- HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE STEP.


EXCAVATION NOTES:

- ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.
- SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF.
- LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.
- SEE "OVER DIG DETAIL" FOR EXCAVATION AROUND POOL.
- FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.
- BACK FILL WITH NON-EXPANSIVE MATERIAL.
- FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

IMPORTANT NOTES:

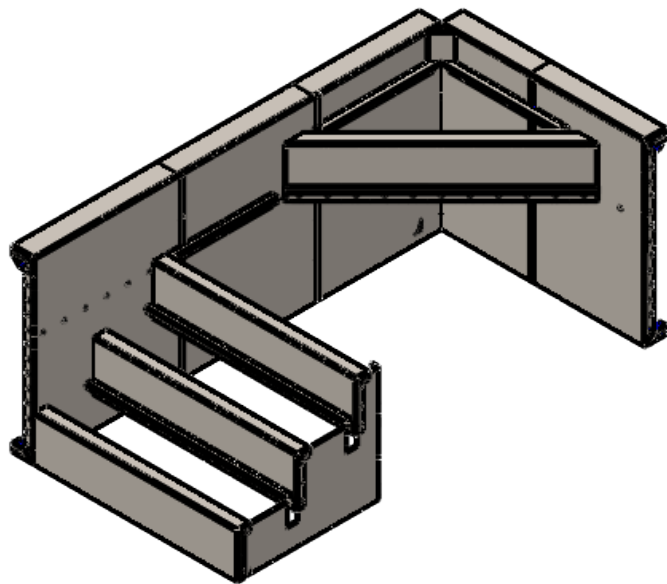
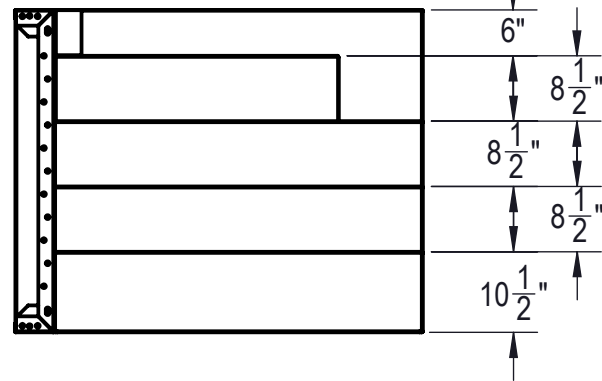
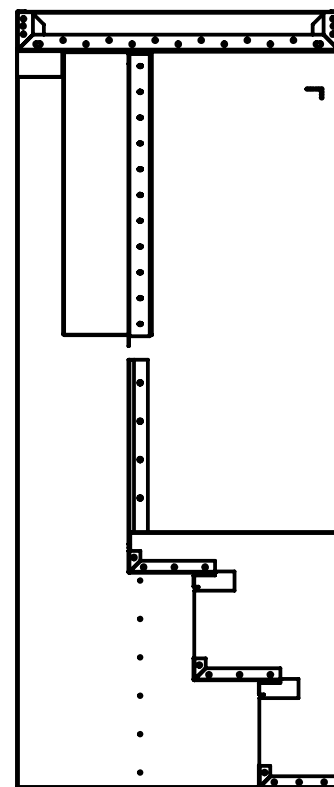
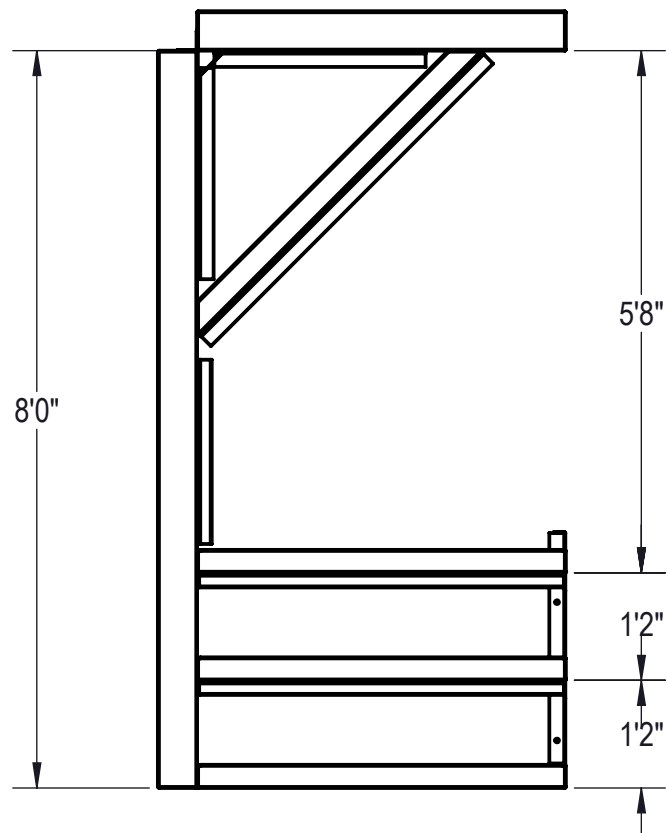
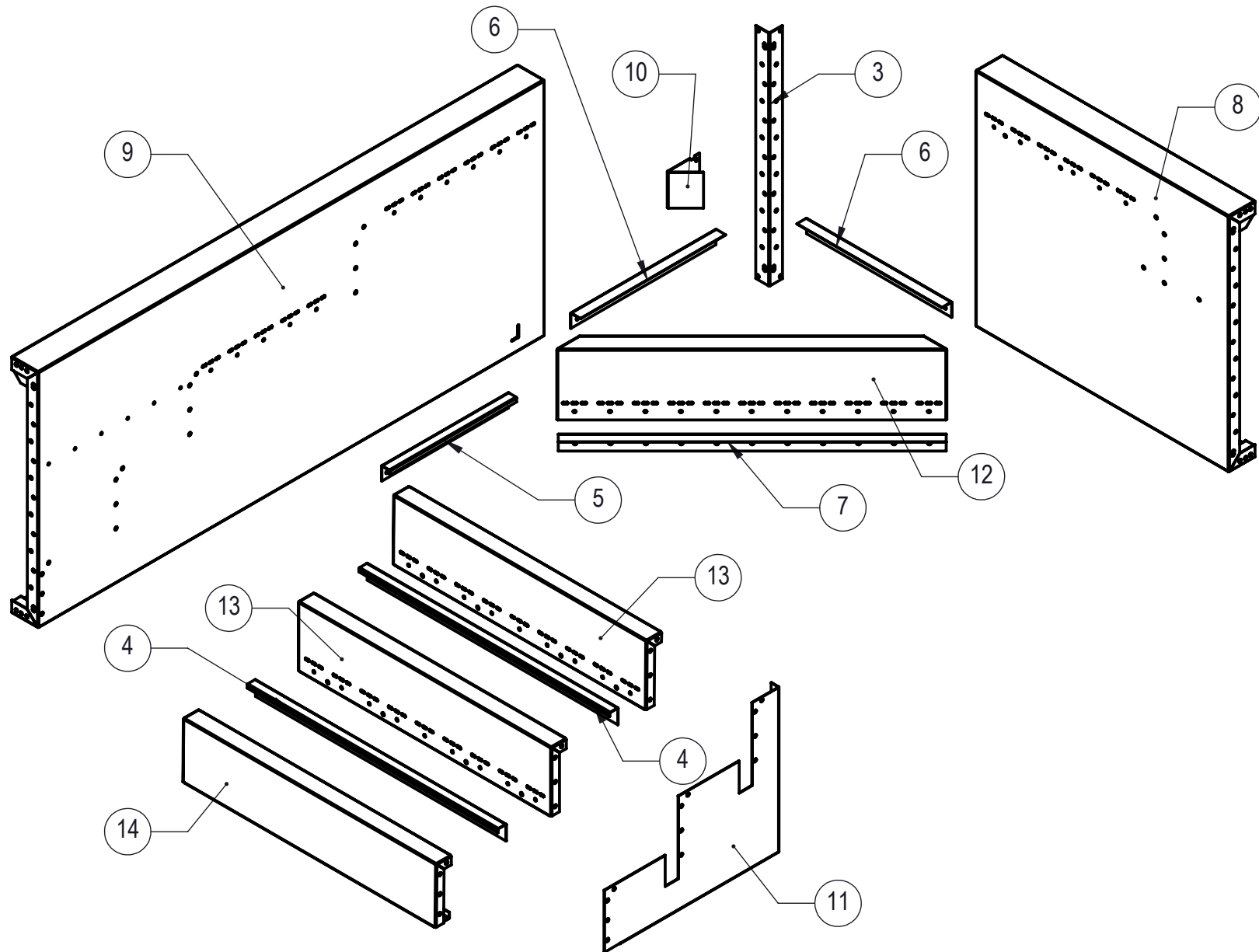
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ITEM	FILE NAME	DESCRIPTION	CUSTOMER DRAWING #	VENDOR PART #	QTY.
1	HPSFOB		HPSFOB		4
2	BOLT, PACK	BOLT, FLANGE, 3/8-16 X 1", PACK (50)	HPS1916	HPS1916	4
3	00034416	STEP, CORNER TOP TREAD, 4" X 8", 6" RADIUS, 4 TREAD, LEFT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY	HSSM34416	00034416	1
4	00034502	STEP, CORNER TOP TREAD, 4" X 8", 6" RADIUS, 4 TREAD, RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY	HSSM34502	00034502	1
5	00034420	SECTION, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY	HSSM34420	00034420	3

ENGINEERING DRAWING NUMBER 00034865	WEIGHT: lbs	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS: X ± XX ± XXX ± XXXX ± ANGULAR: X ± 0.5 THIRD ANGLE PROJECTION 	DESIGNED BY: ADOLD	CREATION DATE: 1/8/2021	SAMSON STEEL	
	VOLUME: Inch³		DETAILED BY: adold	DETAILED DATE: 1/25/2021		
	COLOR:		LAST REVISED BY: adold	LAST REVISED DATE: 1/25/2021	TITLE: STEP, CORNER TOP TREAD, 8" X 20', 6" RADIUS, 4 TREAD, OPEN POUR, 5'8" TANNING LEDGE, ASSEMBLY	
	HEAT TREAT:		MATERIAL:			
	FINISH:				PART NUMBER: HSS34865	SCALE: 1:32
	TEXTURE:					SHEET: 1 OF 4
						SIZE: B

REVISION HISTORY				
REV.	DESCRIPTION	DATE	ECO	BY
A	RELEASED FOR PRODUCTION	12/22/2020		adold

MIRROR NUMBER: MADE FROM: CHECK IN DATE/TIME: Monday, January 25, 2021 9:08:50 AM



NOTES:

1. THESE ARE FINISHED DIMENSIONS READY FOR THE LINER.
2. DIMENSIONS ARE FROM INSIDE POOL PANELS.
3. ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT ANSI/ASPS/ICC REGULATIONS
4. HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE STEP.


EXCAVATION NOTES:

5. ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.
6. SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF.
7. LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.
8. SEE "OVER DIG DETAIL" FOR EXCAVATION AROUND POOL.
9. FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.
10. BACK FILL WITH NON-EXPANSIVE MATERIAL.
11. FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

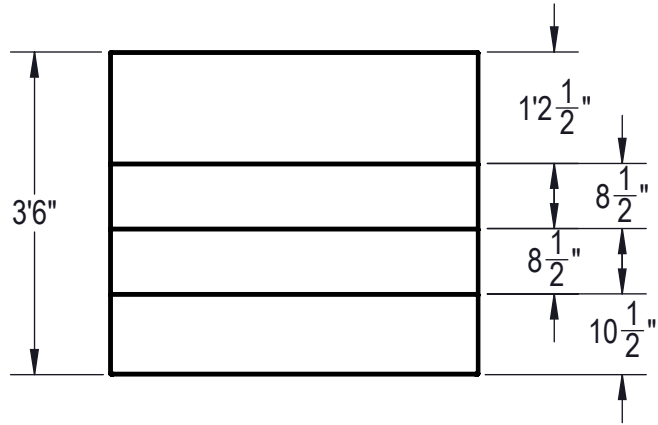
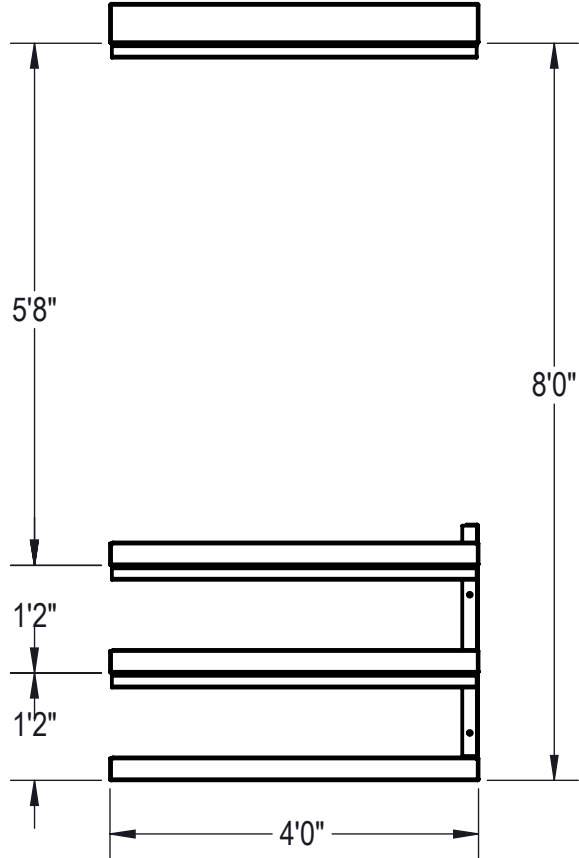
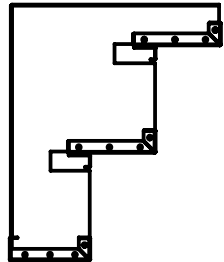
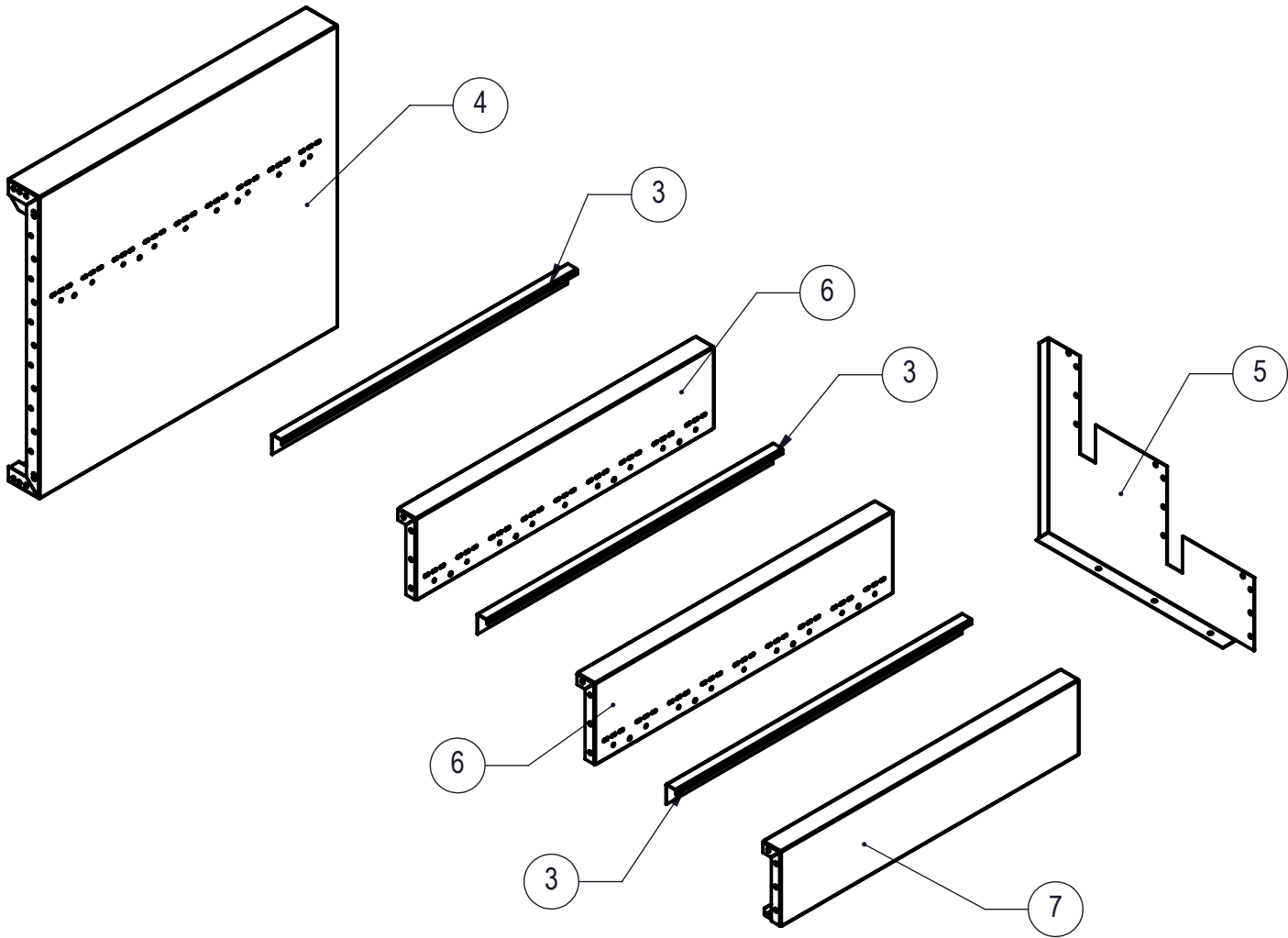
IMPORTANT NOTES:

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ITEM	FILE NAME	DESCRIPTION	CUSTOMER DRAWING #	VENDOR PART #	QTY.
1	BOLT. PACK	BOLT, FLANGE, 3/8-16 X 1", PACK (50)	HPS1916	HPS1916	2
2	SBRACE	BRACE, FOLD OVER WITH TURNBUCKLE, STEEL, HPSFOB	HPSFOB	HPSFOB	1
3	00000051	CONNECTOR, CORNER, 2 1/2" X 1 1/2" X 90°	HPSD90C	HPSD90C	1
4	00017122	LINER TRACK, OPEN POUR	00017122	00017122	2
5	00034424	LINER TRACK, RIGHT OR LEFT, 28"	00034434	00034434	1
6	00028268	LINER TRACK, TREAD "A"	00028268	00028268	2
7	00028269	LINER TRACK, TREAD "B"	00028269	00028269	1
8	00034418	PANEL BACK, LEFT, 4' LONG, 4 TREAD, OPEN POUR, CORNER FIRST STEP, TANNING EDGE, ASSEMBLY	00034418	00034418	1
9	00034419	PANEL, STEP, 4 TREAD, BENCH, LEFT SIDE, OPEN POUR, BENCH OPTION, ASSEMBLY	00034419		1
10	00010294	STEP, 4 TREAD, 90 DEGREE, CORNER, 6" RADIUS FILLER, FITS 10269			1
11	00034413	SUPPORT, CENTER, 4 TREAD, OPEN POUR	00034413	00034413	1
12	00034425	TREAD, STEP, 4 TREAD, CORNER, TREAD "A", OPEN POUR	00034425	00034425	1
13	00034411	TREAD, STEP, 4 TREAD, OPEN POUR, "B", 4'	00034411	00034411	2
14	00034412	TREAD, STEP, 4 TREAD, OPEN POUR, "C", 4' LONG	00034412	00034412	1

ENGINEERING DRAWING NUMBER: 00034416	WEIGHT:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS: X ± XX ± XXX ± XXXX ± ANGULAR: X ± 0.5 THIRD ANGLE PROJECTION 	DESIGNED BY:	CREATION DATE:	SAMSON STEEL TITLE: STEP, CORNER TOP TREAD, 4' X 8', 6" RADIUS, 4 TREAD, LEFT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY PART NUMBER: HSSM34416	SCALE:	SIZE:
	lbs		ADOLD	1/9/2018		1:32	B
	VOLUME:		DETAILED BY:	DETAILED DATE:		SHEET:	
	Inch ³		adold	1/25/2021		2 OF 4	
	COLOR:		LAST REVISED BY:	LAST REVISED DATE:			
	NA		adold	1/25/2021			
	HEAT TREAT:		MATERIAL:				
	FINISH:						
NA							
TEXTURE:							
576							

REVISION HISTORY				
REV.	DESCRIPTION	DATE	ECO	BY
A	RELEASED FOR PRODUCTION	12/22/2020		adold



NOTES:

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- DIMENSIONS ARE FROM INSIDE POOL PANELS.
- ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT ANSI/APSP/ICC REGULATIONS
- HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE STEP.



EXCAVATION NOTES:

- ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.
- SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF.
- LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.
- SEE "OVER DIG DETAIL", IN INSTALLATION MANUAL, FOR EXCAVATION AROUND POOL.
- FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.
- BACK FILL WITH NON-EXPANSIVE MATERIAL.
- FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

IMPORTANT NOTES:

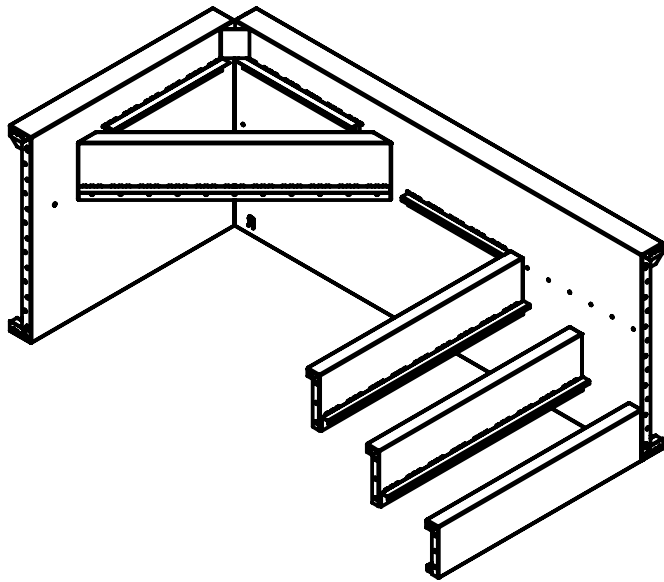
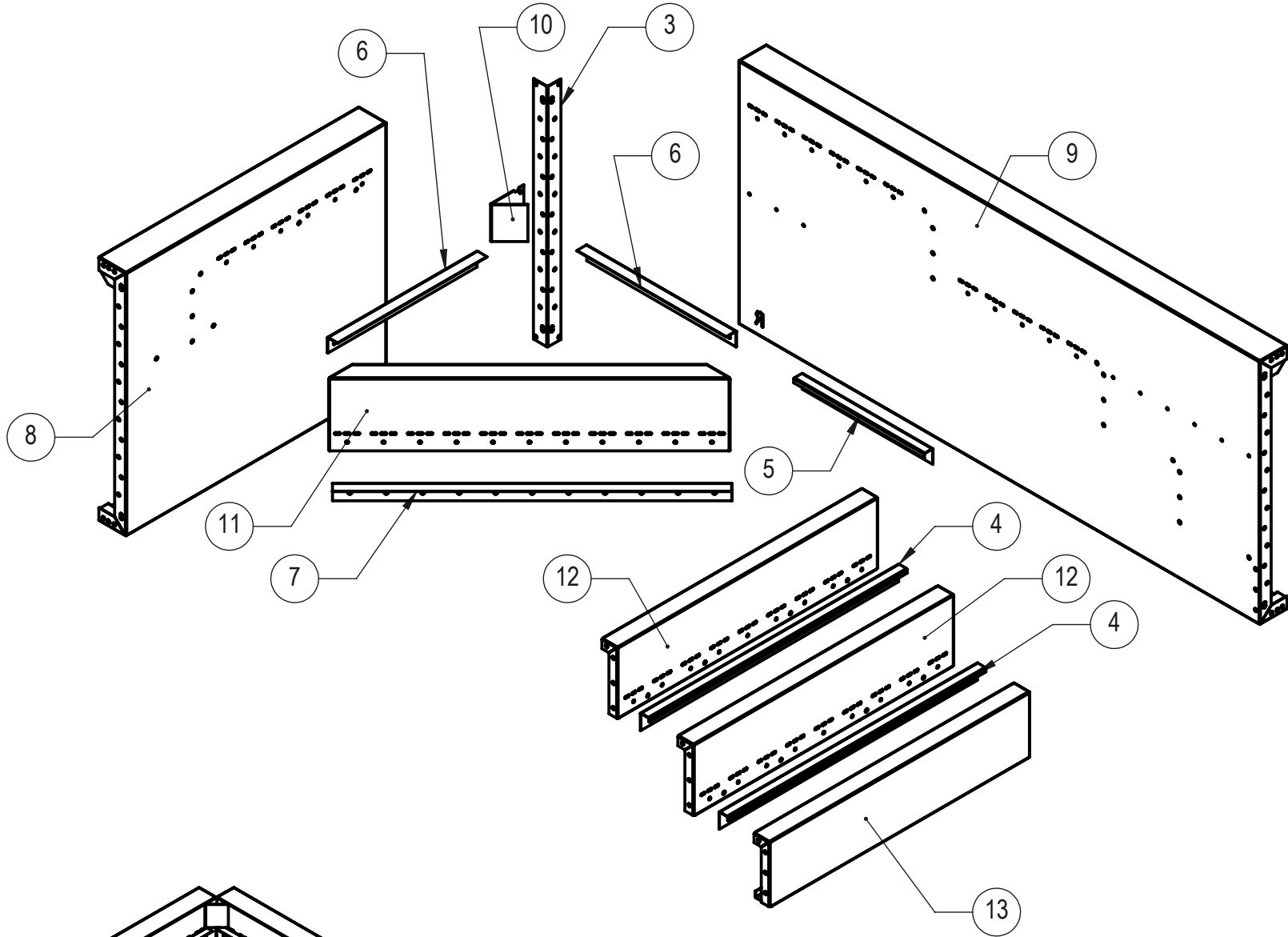
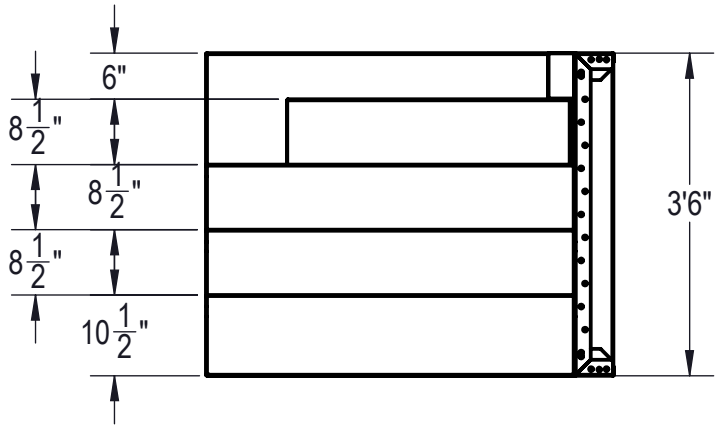
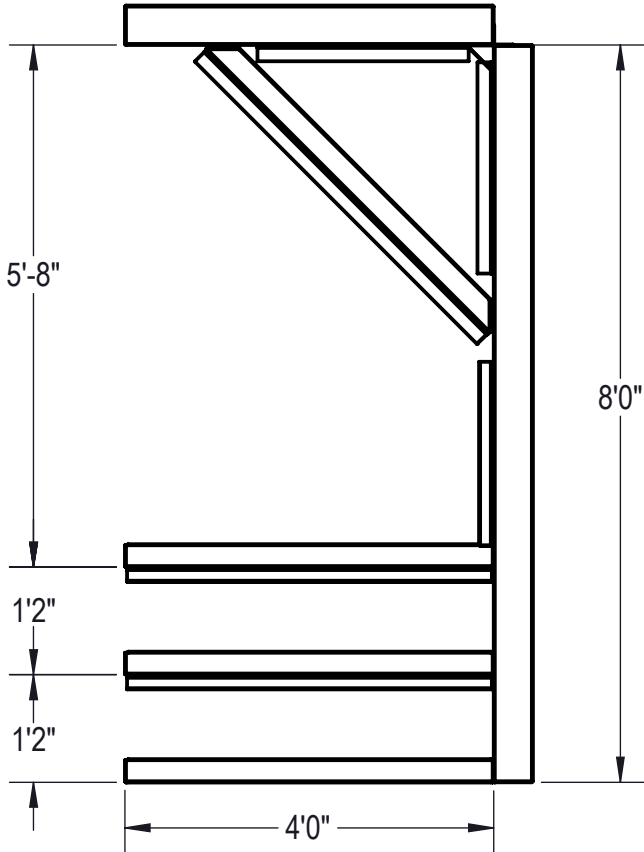
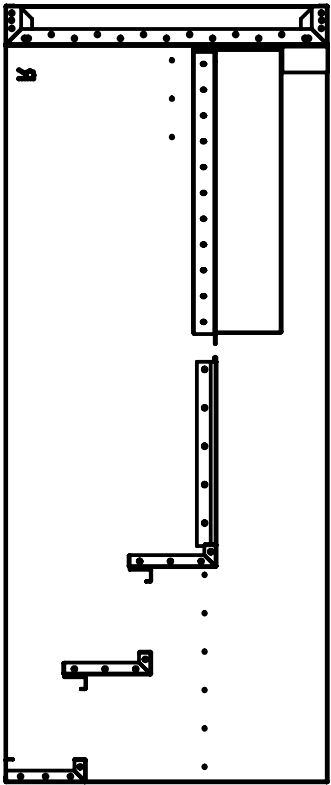
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ITEM	FILE NAME	DESCRIPTION	CUSTOMER DRAWING #	VENDOR PART #	QTY.
1	BOLT, PACK	BOLT, FLANGE, 3/8-16 X 1", PACK (50)	HPS1916	HPS1916	2
2	SBRACE	BRACE, FOLD OVER WITH TURNBUCKLE, STEEL, HPSFOB	HPSFOB	HPSFOB	1
3	00017122	LINER TRACK, OPEN POUR	00017122	00017122	3
4	00034441	PANEL BACK, 4' LONG, 4' TREAD, OPEN POUR, TANNING LEDGE, ASSEMBLY	00034441	00034418	1
5	00034413	SUPPORT, CENTER, 4 TREAD, OPEN POUR	00034413	00034413	1
6	00034411	TREAD, STEP, 4 TREAD, OPEN POUR, "B", 4'	00034411	00034411	2
7	00034412	TREAD, STEP, 4 TREAD, OPEN POUR, "C", 4' LONG	00034412	00034412	1

ENGINEERING DRAWING NUMBER: 00034420	WEIGHT: lbs	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS: X ± XX ± XXX ± XXXX ± ANGULAR: X ± 0.5 THIRD ANGLE PROJECTION  	DESIGNED BY: ADOLD	CREATION DATE: 1/9/2018	SAMSON STEEL		
	VOLUME: Inch³		DETAILED BY: adold	DETAILED DATE: 1/25/2021			
	COLOR: NA		LAST REVISED BY: adold	LAST REVISED DATE: 1/8/2021	TITLE: STEP, CORNER TOP TREAD, 4' X 8", 6" RADIUS, 4 TREAD, 4' SECTION, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY		
	HEAT TREAT: NA		MATERIAL:				
	FINISH: NA		PART NUMBER: HSSM34420			SCALE: 1:32	SIZE: B
	TEXTURE: 576					SHEET: 3 OF 4	

REVISION HISTORY				
REV.	DESCRIPTION	DATE	ECO	BY
A	RELEASED FOR PRODUCTION	1/5/2021		adold

JIROR NUMBER: 00034502
MADE FROM: 00034502
CHECK IN DATE/TIME: Monday, January 25, 2021 9:12:01 AM



NOTES:

- THESE ARE FINISHED DIMENSIONS READY FOR THE LINER.
- DIMENSIONS ARE FROM INSIDE POOL PANELS.
- ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT ANSI/APSP/ICC REGULATIONS
- HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE STEP.

EXCAVATION NOTES:

- ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.
- SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF.
- LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.
- SEE "OVER DIG DETAIL" FOR EXCAVATION AROUND POOL.
- FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.
- BACK FILL WITH NON-EXPANSIVE MATERIAL.
- FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

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ITEM	FILE NAME	DESCRIPTION	CUSTOMER DRAWING #	VENDOR PART #	QTY.
1	BOLT, PACK	BOLT, FLANGE, 3/8-16 X 1", PACK (50)	HPS1916	HPS1916	2
2	SBRACE	BRACE, FOLD OVER WITH TURNBUCKLE, STEEL, HPSFOB	HPSFOB	HPSFOB	1
3	00000051	CONNECTOR, CORNER, 2 1/2" X 1 1/2" X 90°	HPSD90C	HPSD90C	1
4	00017122	LINER TRACK, OPEN POUR	00017122	00017122	2
5	00034424	LINER TRACK, RIGHT OR LEFT, 28"	00034434	00034434	1
6	00028268	LINER TRACK, TREAD "A"	00028268	00028268	2
7	00028269	LINER TRACK, TREAD "B"	00028269	00028269	1
8	00034503	PANEL BACK, RIGHT, 4' LONG, 4 TREAD, OPEN POUR, TANNING LEDGE, ASSEMBLY	00034503	00034503	1
9	00034501	PANEL, STEP, 4 TREAD, CORNER BENCH, MID LEDGE, RIGHT SIDE, OPEN POUR, ASSEMBLY	00034501	00028527	1
10	00010294	STEP, 4 TREAD, 90 DEGREE, CORNER, 6" RADIUS FILLER, FITS 10289			1
11	00034425	TREAD, STEP, 4 TREAD, CORNER, TREAD "A", OPEN POUR	00034425	00034425	1
12	00034411	TREAD, STEP, 4 TREAD, OPEN POUR, "B", 4"	00034411	00034411	2
13	00034412	TREAD, STEP, 4 TREAD, OPEN POUR, "C", 4' LONG	00034412	00034412	1

ENGINEERING DRAWING NUMBER 00034502	WEIGHT: lbs	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS: X ± XX ± XXX ± XXXX ± ANGULAR: X ± 0.5 THIRD ANGLE PROJECTION 	DESIGNED BY: ADOLD	CREATION DATE: 1/9/2018	SAMSON STEEL	
	VOLUME: Inch³		DETAILED BY: adold	DETAILED DATE: 1/25/2021		
	COLOR: NA		LAST REVISED BY: adold	LAST REVISED DATE: 1/25/2021	TITLE: STEP, CORNER TOP TREAD, 4' X 8', 6" RADIUS, 4 TREAD, RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY	
	HEAT TREAT: NA		MATERIAL:			
FINISH: NA				PART NUMBER: HSSM34502		SCALE: 1:32
TEXTURE: 576						SIZE: 4 OF 4 B