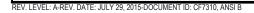


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FILE NAME HPSFOB		DESCRIPT		DRAWING # HPSFOB	PART# 01	
BOLT, PACK 00034582	BOLT, FLAN STEP, COR	GE, 3/8-16 X 1", PACK VER TOP TREAD, 2' X PEN POUR TANNING	(50) 8', 6" RADIUS, 4 TREAD, 4'	HPS1916 HSSM34582	HPS1916 5 00034582 1	-
00034416	STEP, CORI	NER TOP TREAD, 4'X	B', 6" RADIUS, 4 TREAD, IGE, SUB ASSEMBLY	HSSM34416	00034416 1	1
00034502 00034420	RIGHT, OPE STEP, CORI	NER TOP TREAD, 4'X N POUR, TANNING LE NER TOP TREAD, 4'X	(50) 8.6" RADIUS, 4 TREAD, 4" 9.6" RADIUS, 4 TREAD, 6.6" SUB ASSEMBLY 8.6" RADIUS, 4 TREAD, DGE, SUB ASSEMBLY 9.6" RADIUS, 4 TREAD, 4" 1.6" GRADIUS, 4 TREAD, 4" 1.6" GRADIUS, 4 TREAD, 4"	HSSM34502 HSSM34420	00034502 1 00034420 3	-
GIGNED BY:	CREATION DATE.	PEN POUR, TANNING			00034420 3	
OLD TAILED BY:	1/8/2021 DETAILED DATE:	_	SAMSON	NSTEEL		
T REVISED BY:	1/25/2021	TE: TITLE: STFP (ORNER TOP TREAT	D. 8' X 22'. 6" RA	DIUS, 4 TRFAD	-
old TERIAL:	1/25/2021		PEN POUR, 5'8" TAN	INING LEDGE, A	SSEMBLY	
		PART NUMBER:	100040	00	SCALE: SIZE: 1:32	
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THESE ARE FINISHED DIMENSIONS READY FOR THE LINER.

ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.

SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF.

SEE "OVER DIG DETAIL" FOR EXCAVATION AROUND POOL.

FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.

BACK FILL WITH NON-EXPANSIVE MATERIAL.

DIMENSIONS ARE FROM INSIDE POOL PANELS.

ANSI/ASPS/ICC REGULATIONS

STEP. EXCAVATION NOTES:

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- THIS DOCUMENT IS FOR ILLUSTRATIVE PURPOSES ONLY. THE DEALER OR CONTRACTOR WHO MANUFACTURER. THE CONSTRUCTION METHODS ILLUSTRATED HERE ARE SUGGESTIONS AND APPLY ONLY TO NORMAL GROUND CONDITIONS. THERE MAY BE ADDITIONAL PRECAUTIONS AND/OR METHODS OF CONSTRUCTION. PROPER INSTALLATION IS THE RESPONSIBILITY OF THE DEALER/BUILDER/CONTRACTOR.

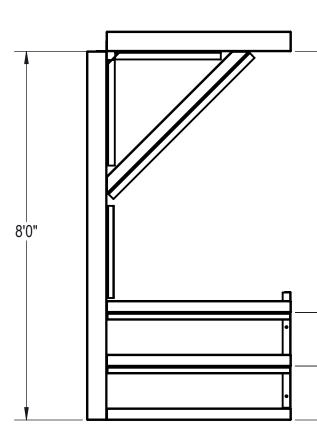
ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT

LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.

- FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS IMPORTANT NOTES: SELLS OR INSTALLS YOUR POOL IS AN INDEPENDENT CONTRACTOR AND IS NOT AN AGENT OF THE
- 11 HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE
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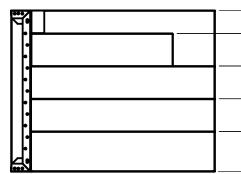
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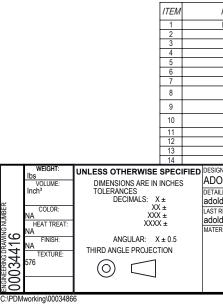


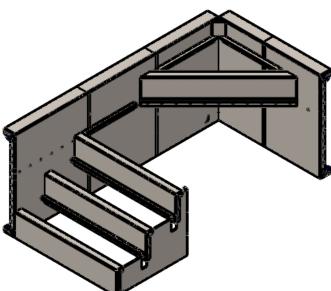
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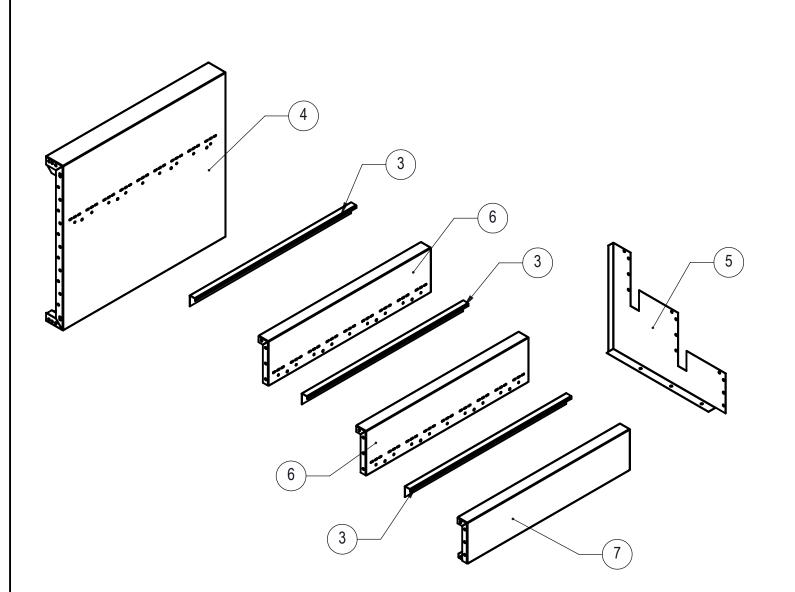
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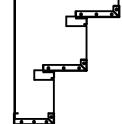






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FILE NAME		DESCRIPTION	CUSTOMER	VENDOR PART #	QTY.
BOLT, PACK	BOLT. FLANGE	3/8-16 X 1", PACK (50)	DRAWING # HPS1916	HPS1916	2
SBRACE	BRACE, FOLD O	VER WITH TURNBUCKLE, STEEL, HPSFOB	HPSFOB	HPSFOB	1
00000051	CONNECTOR, C	ORNER, 2 1/2" X 1 1/2" X 90°	HPSD90C	HPSD90C	1
00017122	LINER TRACK, C		00017122	00017122	2
00034424 00028268	LINER TRACK, H	RIGHT OR LEFT, 2'8"	00034434 00028268	00034434 00028268	1 2
00028269	LINER TRACK, T	READ "B"	00028269	00028269	1
00034418	PANEL BACK, LE	EFT, 4' LONG, 4 TREAD, OPEN POUR, STEP, TANNING LEDGE, ASSEMBLY TREAD, BENCH, LEFT SIDE, OPEN POUR,	00034418	00034418	1
00034419	PANEL, STEP, 4	TREAD, BENCH, LEFT SIDE, OPEN POUR,	00034419	+ +	1
	STEP, 4 TREAD,	ASSEMBLY 90 DEGREE, CORNER, 6" RADIUS FILLER,		+	1
00010294 00034413	FITS 10269	TER, 4 TREAD, OPEN POUR	00034413	00034413	1
00034413		TREAD, CORNER, TREAD "A", OPEN POUR	00034413	00034413	1
00034411	TREAD, STEP, 4	TREAD, OPEN POUR, "B", 4'	00034411	00034411	2
00034412	TREAD, STEP, 4 CREATION DATE:	TREAD, OPEN POUR, "C", 4' LONG	00034412	00034412	1
	1/9/2018	SAMSON			
OLD ILED BY:	DETAILED DATE:	SAIVISUN	SIEEL		
ld	1/25/2021				
REVISED BY:	LAST REVISED DATE:		D, 4' X 8', 6" RAD	IUS, 4 TREA	AD,
ld	1/25/2021	LEFT, OPEN POUR, TANN	IING LEDGE, SUE	3 ASSEMBL	Y
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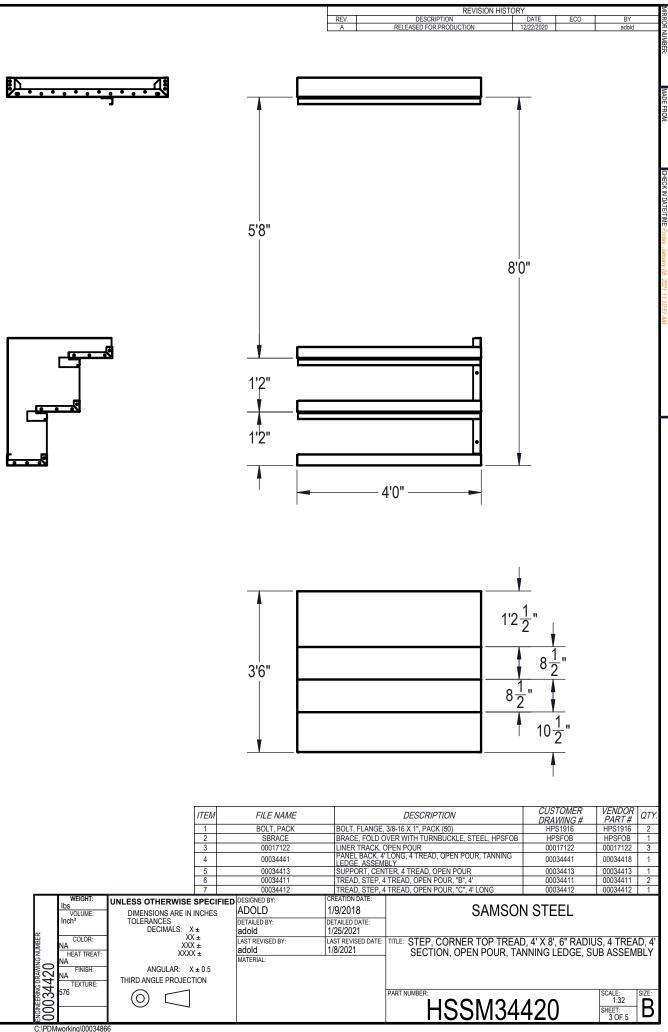
- THESE ARE FINISHED DIMENSIONS READY FOR THE LINER. 1
- DIMENSIONS ARE FROM INSIDE POOL PANELS. 2.
- 3. ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT
- ANSI/ASPS/ICC REGULATIONS
- HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE 4. STEP.

EXCAVATION NOTES:

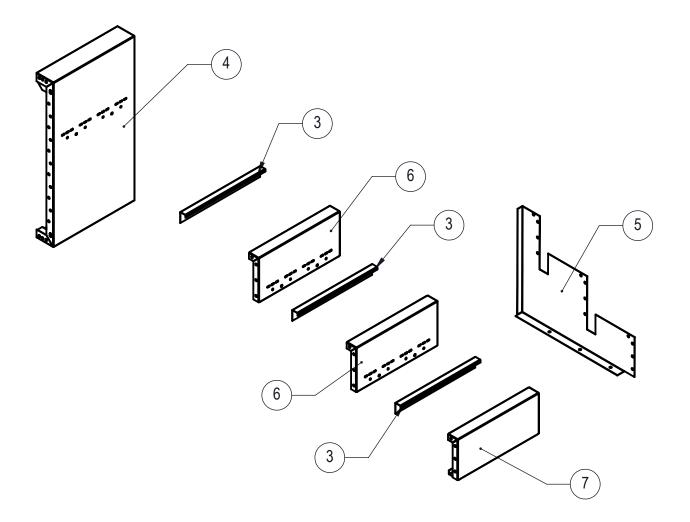
- ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.
- SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF. 6.
- LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.
- SEE "OVER DIG DETAIL", IN INSTALLATION MANUAL, FOR EXCAVATION AROUND POOL. 8.
- FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL. 9
- 10. BACK FILL WITH NON-EXPANSIVE MATERIAL.
- 11. FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

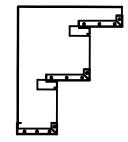
IMPORTANT NOTES:

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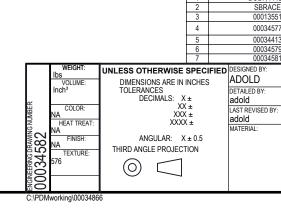
- 1. THESE ARE FINISHED DIMENSIONS READY FOR THE LINER.
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EXCAVATION NOTES:

- 5. ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.
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- 11. FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

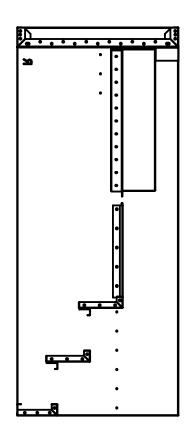
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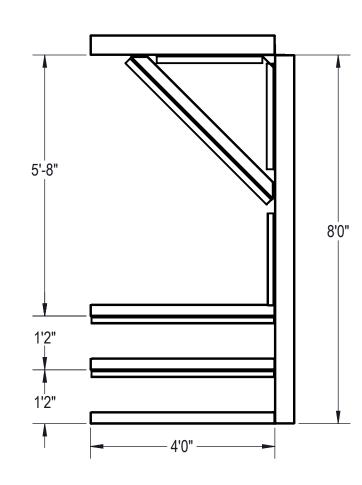
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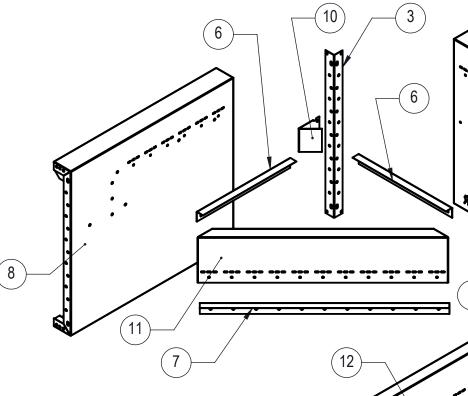


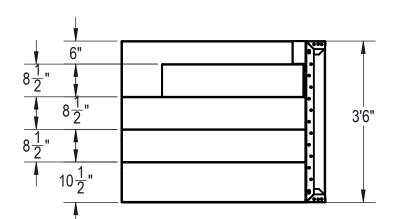
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FILE NAME		DESCRIPTION	CUSTOMER	VENDOR DAPT # QTY.
BOLT, PACK	BOLT FLANGE	3/8-16 X 1", PACK (50)	DRAWING # HPS1916	PART # QTT. HPS1916 2
SBRACE	BRACE, FOLD C	VER WITH TURNBUCKLE, STEEL, HPSFOB	HPSFOB	HPSFOB 1
00013551	LINER TRACK, E	BACK, FITS 13547 LONG, 4 TREAD, OPEN POUR, CORNER ANNING LEDGE, ASSEMBLY	00013551	00013551 3
00034577	FIRST TREAD, T	ANNING LEDGE, ASSEMBLY	00001110	1
00034413 00034579	TREAD, STEP 4	TER, 4 TREAD, OPEN POUR TREAD, OPEN POUR, "B", 2'	00034413 00034579	00034413 1 00034579 2
00034581	TREAD, STEP, 4	TREAD, OPEN POUR, "C", 2' LONG	00034581	00034581 1
	REATION DATE:	0414001		
	/9/2018	SAMSON	NSIEEL	
	ETAILED DATE: /25/2021			
T REVISED BY: LA	AST REVISED DATE:	TITLE: STEP, CORNER TOP TREAD), 2' X 8', 6" RADIL	JS, 4 TREAD, 4'
old 1 ERIAL:	/8/2021	SECTION, OPEN POUR, TAI	NNING LEDGE, S	UB ASSEMBLY
LINAL.				
		PART NUMBER:		SCALE: SIZE: 1:32
		HSSM34	582	SHEET:
				4 OF 5











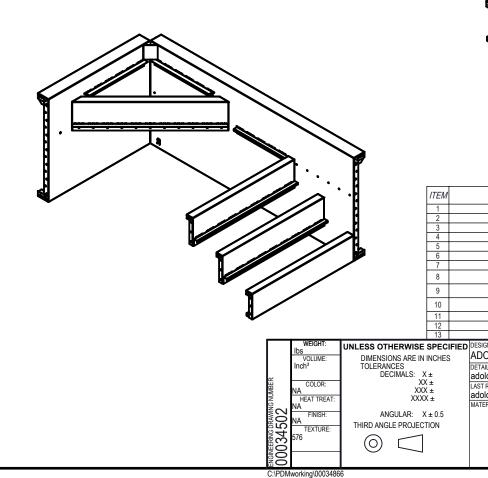
- 1. THESE ARE FINISHED DIMENSIONS READY FOR THE LINER.
- 2. DIMENSIONS ARE FROM INSIDE POOL PANELS.
- 3. ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT ANSI/ASPS/ICC REGULATIONS
- 4. HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE STEP.

EXCAVATION NOTES:

- 5. ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.
- 6. SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF.
- 7. LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.
- 8. SEE "OVER DIG DETAIL" FOR EXCAVATION AROUND POOL.
- 9. FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.
- 10. BACK FILL WITH NON-EXPANSIVE MATERIAL.
- 11. FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS <u>IMPORTANT NOTES:</u>

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FILE NAME DESCRIPTION CUSTOMER DRAWING # VENDOR PART # QTV BOLT, FLANGE, 3/8-16 X 1", PACK (50) HPS1916 HPS191						
FILE NAME DESCRIPTION CUSTOMER DRAWING # VENDOR PART # QTV BOLT, FLANGE, 3/8-16 X 1", PACK (50) HPS1916 HPS191			- (13)			
PILE INAMINE DESCRIPTION DRAWING # PART # QIT BOLT, PACK BOLT, FLANGE, 3/8-16 X 1", PACK (50) HPS1916 HPS1916 HPS1916 HPS1916 HPS1916 HPS1916 HPS1916 1 SBRACE BRACE, FOLD OVER WITH TURNBUCKLE, STEEL, HPSFOB HPSF08 1 00000051 CONNECTOR, CORNER, 2 1/2" X 1 1/2" X 90° HPSF08 HPS5090C 1 1 00017122 00017122 00017122 00017122 00017122 00017122 00017122 00017122 00034424 UINER TRACK, ROR TO R LET, 28" 00028268 00028268 00028268 2 00028269 LINER TRACK, TREAD "A" 00028268 00028269 1 00034503 1 1 00034503 TANNING LEDGE, ASSEMBLY 4 00028269 00028269 1 1 1 00034503 00034503 1						
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00017122 LINER TRACK, OPEN POUR 00017122 00034424 00034424 LINER TRACK, ROHT OR LEFT, 2'8" 00034434 00034434 00034434 00034434 00034434 00034434 00034434 00028268 LINER TRACK, TREAD "8" 00028269 00028269 00028269 00028269 00028269 00028269 00028269 00028269 00028269 1 00034503 PANEL BACK, RIGHT, 4'LONG, 4 TREAD, OPEN POUR, 00034503 00034503 1 00034501 PANEL BACK, RIGHT, 4'LONG, 4 TREAD, OPEN POUR, 00034501 00028269 1 00010294 FITS 10269 . . . 1 00034425 TREAD, CORNER, TREAD "A", OPEN POUR 00034425 1 1 00034411 TREAD, STEP, 4 TREAD, OPEN POUR, "C", 4' LONG 00034411 2 00034411 2 00034412 TREAD, STEP, 4 TREAD, OPEN POUR, "C", 4' LONG 00034412 1 1 IGNED BY: DETAILED DATE: 1/25/2021 . CREATION DATE: 1/25/2021 . SAMSON STEEL Old 1/25/2021						
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00028269 LINER TRACK, TREAD "B" 00028269 00028269 1 00034503 PANEL BACK, RIGHT, 4' LONG, 4 TREAD, OPEN POUR, TANNING LEDGE, ASSEMBLY 00034503 00034503 1 00034501 PANEL STEP, 4 TREAD, CORNER BENCH, MID LEDGE, RIGHT SIDEO 00034501 00028267 1 00034501 PANEL STEP, 4 TREAD, CORNER BENCH, MID LEDGE, FITS 10269 00034501 00028527 1 00034425 TREAD, STEP, 4 TREAD, CORNER, TREAD "A", OPEN POUR 00034425 1 00034411 TREAD, STEP, 4 TREAD, CORNER, TREAD "A", OPEN POUR 00034411 2 00034412 TREAD, STEP, 4 TREAD, OPEN POUR, "6", 4" 00034411 2 00034412 TREAD, STEP, 4 TREAD, OPEN POUR, "6", 4" LONG 00034412 1 IGNED BY: CREATION DATE: Jold 1/9/2018 SAMSON STEEL 1 ITLE' STEP, CORNER TOP TREAD, 4' X 8', 6" RADIUS, 4 TREAD, RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY						
OU034423 TIREAD, STEP, 4 TREAD, OPEN POUR, 'TC'', 4' LONG OU034413 OU034411 20034411 OU034412 OU034412 OU034412 OU034412 OU034412 OU034412 I OU034412 I OU034412 I OU034411 Z OU034411 Z OU034412 I OU034411 Z OU034412 I OU034412 I OU034412 I OU034412 I OU034412 I OU034411 Z OU034413 Z OU034413 Z S S S S S S	00028269					1
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OU034423 TIREAD, STEP, 4 TREAD, OPEN POUR, 'TC'', 4' LONG OU034413 OU034411 20034411 OU034412 OU034412 OU034412 OU034412 OU034412 OU034412 I OU034412 I OU034412 I OU034411 Z OU034411 Z OU034412 I OU034411 Z OU034412 I OU034412 I OU034412 I OU034412 I OU034412 I OU034411 Z OU034413 Z OU034413 Z S S S S S S		STEP, 4 TREAD, FITS 10269	SU DEGREE, CORNER, 6" RADIUS FILLER,			
00034412 TREAD, STEP, 4 TREAD, OPEN POUR, "C", 4' LONG 00034412 00034412 1 IGNED BY: CREATION DATE: ODD 1/9/2018 SAMSON STEEL Jold 1/25/2021 TITLE: STEP, CORNER TOP TREAD, 4' X 8', 6" RADIUS, 4 TREAD, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY ERIAL: PART NUMBER: SCALE: SCALE: SIZE:		IREAD, SIEF, 4	TREAD, CORNER, TREAD A, OFEN FOUR			
IVOLD 1/9/2018 SAMSON STEEL ALLED BY: DETAILED DATE: old 1/25/2021 TREVISED BY: LAST REVISED DATE: DID 1/25/2021 TITLE: STEP, CORNER TOP TREAD, 4' X 8', 6" RADIUS, 4 TREAD, RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY PART NUMBER: SCALE SIZE:	00034412	TREAD, STEP, 4	TREAD, OPEN POUR, "C", 4' LONG			
ALLED BY: DETAILED DATE: old 1/25/2021 TREVISED BY: LAST REVISED DATE: old 1/25/2021 ERIAL: TREVISED DATE: LAST REVISED DATE: TREVISED BY: LAST REVISED DATE: TREVISED DATE: STEP, CORNER TOP TREAD, 4' X 8', 6" RADIUS, 4 TREAD, A' X 8', 6" RADIUS, 4	-		CAMCON			
old 1/25/2021 TREVISED BY: LAST REVISED DATE: old 1/25/2021 TITLE: STEP, CORNER TOP TREAD, 4' X 8', 6" RADIUS, 4 TREAD, RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY PART NUMBER: [SCALE:]SIZE:			SAIVISUI	SIEEL		
Old 11/25/2021 RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY ERIAL: PART NUMBER: SCALE: SIZE: SIZE:		1/25/2021				
PART NUMBER: SCALE: SIZE: SIZE:	VISED BY:		TITLE: STEP, CORNER TOP TREA	D, 4' X 8', 6" RAD	DIUS, 4 TREA	D,
	L:	1/20/2021	KIGHT, UPEN POUR, TAN	NING LEDGE, SU	DR YOSEINIRL	I
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