

# HANOVER<sup>®</sup>

## Hanover Outdoor Furniture



### **IMPORTANT**

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

**PLEASE DO NOT RETURN TO THE RETAILER/STORE**

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at: **1-800-416-3511**

Between 9:00 AM and 5:00 PM Eastern Time, Monday through Friday

Or visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**

To expedite any future warranty claims, please retain the Instruction Sheet, Warranty Card and receipt for future use.

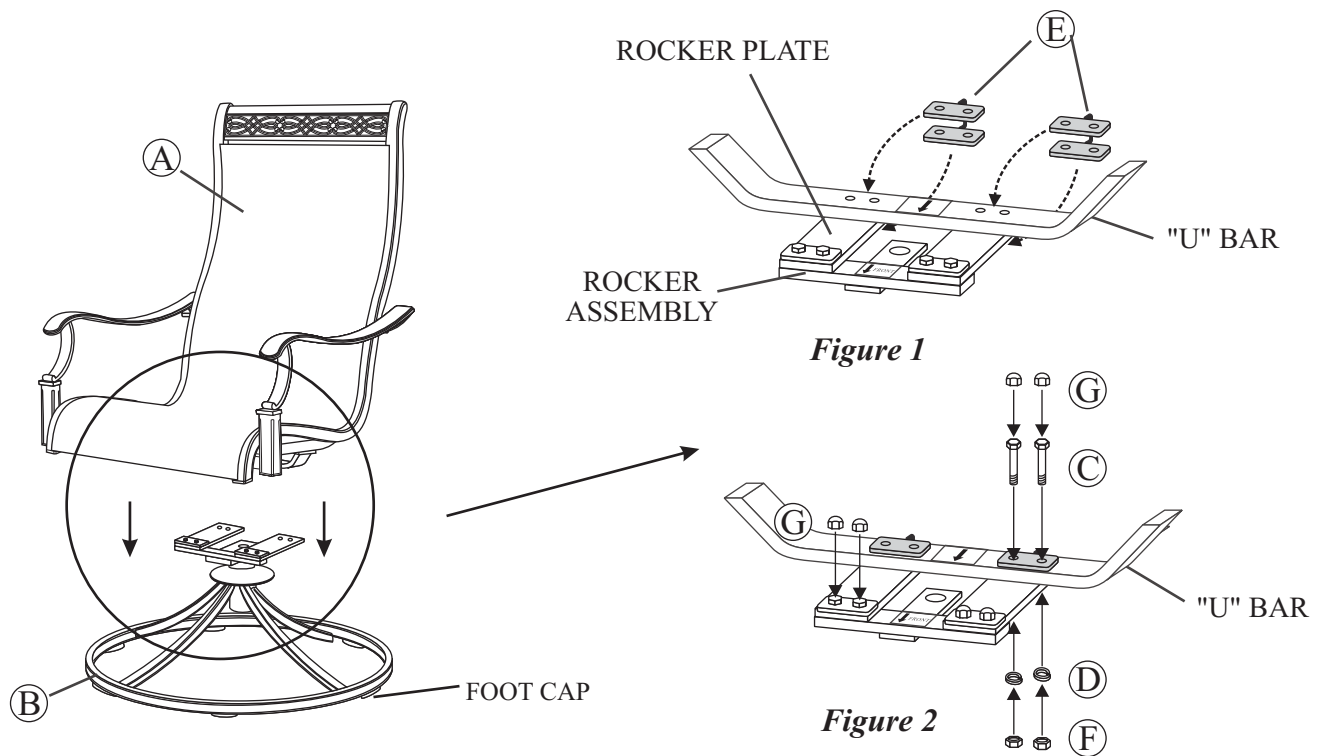
For additional on-line support on assembly, troubleshooting and care & maintenance of your outdoor furniture, please visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**.

# ASSEMBLY INSTRUCTIONS

**1** **Important: We recommend 2 people work together to assemble the chair.** Note the arrow labels on the "U" bar and the rocker assembly. Also note the horseshoe shape of the rocker plate. Point the open end of the horseshoe away from you. The arrows on the rocker assembly should be pointing towards you. Set the chair frame on the rocker assembly with front of the seat facing you and the arrows on the "U" bar pointing towards you as shown in *Figure 1*. This is very important for a safe, balanced rocking motion. **If chair frame has been properly positioned on the rocker assembly, all arrows on the "U" bar and rocker assembly will be pointing in the same direction.**

**2** **Critical Step: The "U" metal plates must be installed in the proper location.** Read this step and carefully examine. Insert the "U" metal plate, so that the "U" bar and rocker plate are between both sides of the "U" metal plate. Make sure that the holes in the "U" metal plate are completely aligned with the holes in the "U" bar as shown in *Figure 1*. Guide the bolts through the holes on the top side of the "U" metal plate, through the holes in the "U" bar portion of the chair, through the holes in the rocker plate and then, most importantly, through the holes in the bottom side of the "U" metal plate. It is very important that the holes in the bottom portion of the "U" metal plate be placed directly beneath the holes in the rocker plate. Add a spring washer and a nut to each bolt as shown in *Figure 2*. **Hand tighten nuts 3-4 revolutions only.** Repeat the same procedure on the other side.



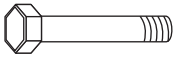

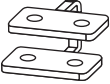




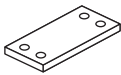


**CAUTION: Failure to place "U" metal plates under the rocker plates and above the "U" bar exactly as shown in diagram will cause the bolt heads and nuts to damage the structure of the rocker plates and the "U" bar. Damage due to over tightening of bolts or improper assembly could cause injury and may void your warranty.**



**3** Tighten all nuts and bolts with the hex wrenches provided. **Ensure the bolts are FULLY tightened.** Remove arrow labels from "U" bar and rocker assembly. Cover bolts with bolt covers.

## PARTS IDENTIFICATION LIST

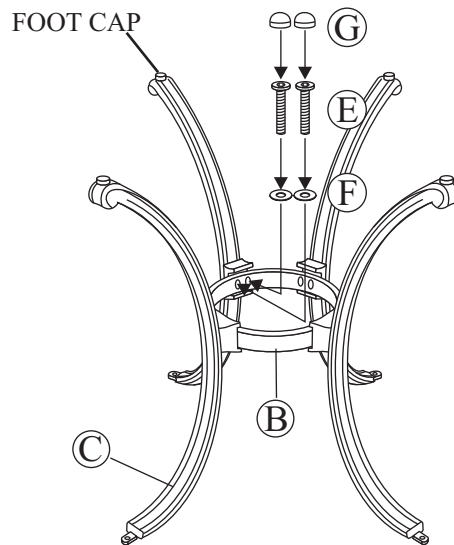
\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		CHAIR FRAME	AR19238	1
B		SWIVEL BASE & ROCKER ASSEMBLY	AR19239	1
C		5/16" X 40 MM BOLT	HW0295	4
D		Ø8.0 X 2.3 MM SPRING WASHER	HW0003	4
E		"U" METAL PLATE	HW0618	2
F		5/16" NUT	HW0015	4
G		BOLT COVER	HW0028	8
H		HEX WRENCH-1	HW0008	1
I		HEX WRENCH-2	HW0007	1
		ROCKER PLATE <i>FACTORY ASSEMBLY</i>	HW0619	
		FOOT CAP <i>FACTORY ASSEMBLY</i>	FC0359	
		SLING TUBE CAP <i>FACTORY ASSEMBLY</i>	FC0358	

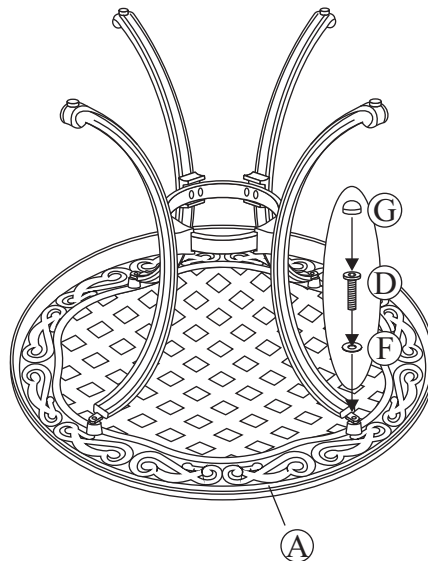
## ASSEMBLY INSTRUCTIONS

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- 1** **Build the leg assembly.** Attach the legs to the leg connector bracket by using the 1/4"x28 mm bolts. Add a washer to each bolt. Guide these bolts through the holes in the leg connector bracket into the fixed nuts already in place in the legs. **Do not tighten completely, only 3-4 turns to ensure the leg stays in position.** Repeat this procedure on the other three legs.






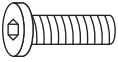
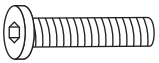





- 2** Place the table top upside down on a flat, nonabrasive surface. Attach table leg to table top using a 1/4"x18 mm bolt and washer as shown in the diagram. Guide bolt through hole in table leg, into pre-drilled hole in the table top. Hand tighten three to four turns only. **Do not tighten completely.** Some adjustments may be necessary to ensure proper alignment of the table legs. Repeat for the other three legs.



- 3** After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver to tighten all bolts. **Note:** each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all bolts with covers.

## PARTS IDENTIFICATION LIST

\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		TABLE TOP	AT71876	1
B		LEG CONNECTOR BRACKET	AT71877	1
C		TABLE LEG	AT71878	4
D		1/4" X 18 MM BOLT	HW0035	4
E		1/4" X 28 MM BOLT	HW0084	8
F		Ø6.5 X 1.0 MM WASHER	HW0004	12
G		BOLT COVER	HW0105	12
H		HEX BOLT DRIVER	HW0006	1
I		TOUCH-UP PAINT	G0003	1
		FOOT CAP <i>FACTORY ASSEMBLY</i>	FC0069	